

**TWIST DIRECTION
DESIGNATION**

DESIGNATION OF TEXTURED TWIST DIRECTION

Use a single letter to indicate the direction of twist inserted during the texturing process.

Example: For a single yarn of 150 denier 30 filaments, textured in the "S" direction.

1/150/30/S

Example: For a 2-ply yarn with both ends textured in the "S" direction.

2/150/30/S,S