

YARN AND PACKAGE STANDARDS FOR POY FEED YARNS

1. The definition of a nominal 50 lb. package (40 to 50 lb.) on 75 mm I.D. tube refers to 12 1/2" - 14" nominal O.D. package.
2. The definition of a nominal 70 lb. package (51 to 94 lb.) on 94 mm I.D. tube refers to a maximum of 17" O.D. package.
3. The definition of a nominal 94 lb. package (51 to 94 lb.) on 143 mm I.D. tube refers to a maximum of 21" O.D. package.
4. The minimum acceptable spacing between non-wrapped packages and/or carton walls is:

40 - 50 lb.	1/2"
Greater than 50 lb.	3/4"
5. The size of a rectangular pallet carrying a single unit load should be established at a maximum of 33" x 45" with 4-way entry desirable.
The size of a rectangular pallet carrying a multiple unit load should be established at a maximum of 67" x 45", 2-way and 4-way entry is acceptable.
6. The size of a square pallet should be established at a maximum of 45" with 2-way entry acceptable.

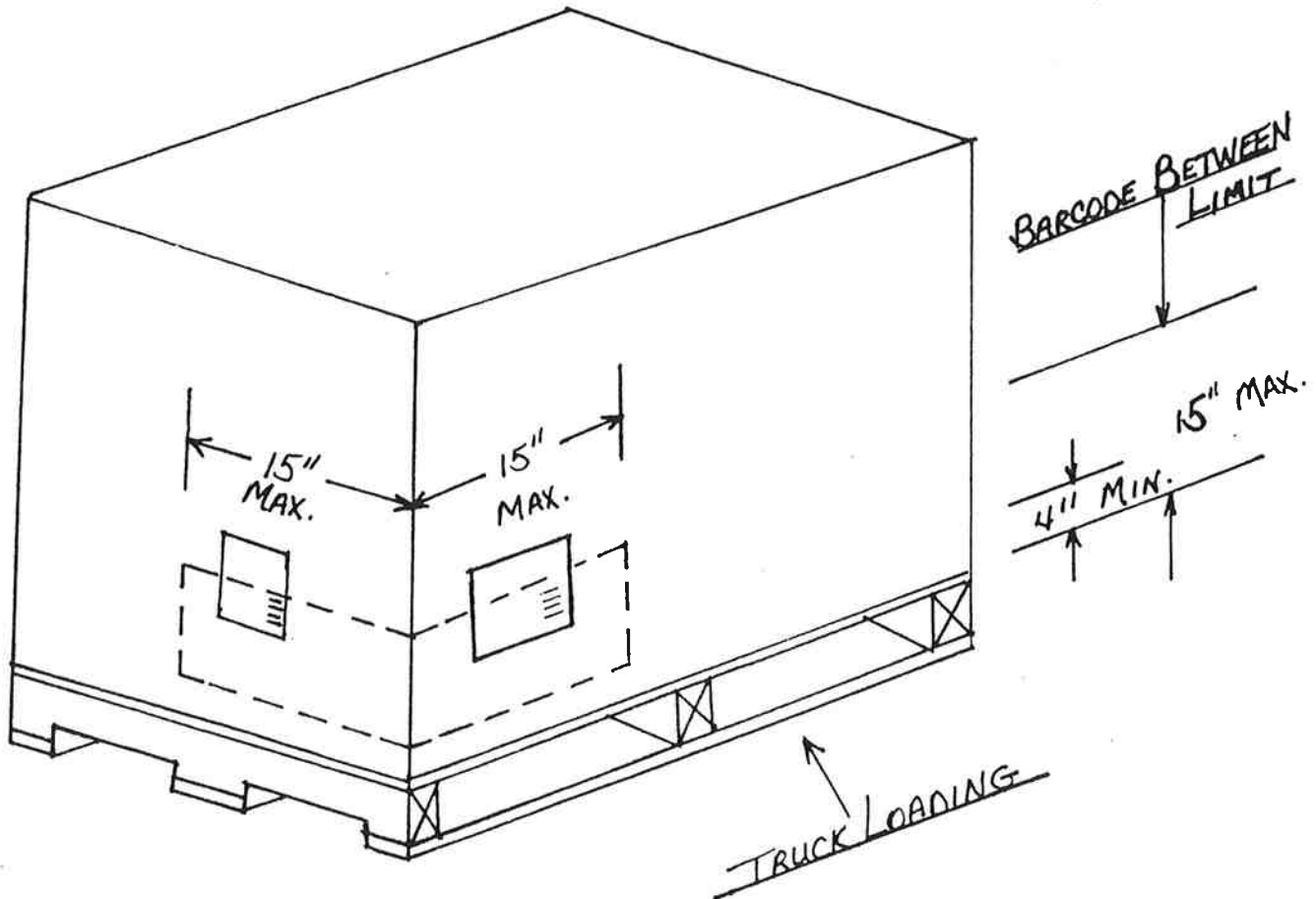
Note: A fork length of 60" will handle all the pallet standards in items 5 and 6.
7. The maximum height of a single shipping unit, including pallet base, should be established at 46".
8. Where strapping is used, plastic strapping is required as opposed to metal strapping which presents serious safety concerns.

9. Pallet Opening Parameters For Wooden and Molded Pallets:
 - A. Minimum outside to outside fork opening should be 28".
 - B. Minimum individual fork opening should be 8".
 - C. Maximum space between individual fork openings should be 12".

LABELLING & BAR CODE STANDARDS

A. LABEL LOCATION FOR PALLET SIZED LOADS

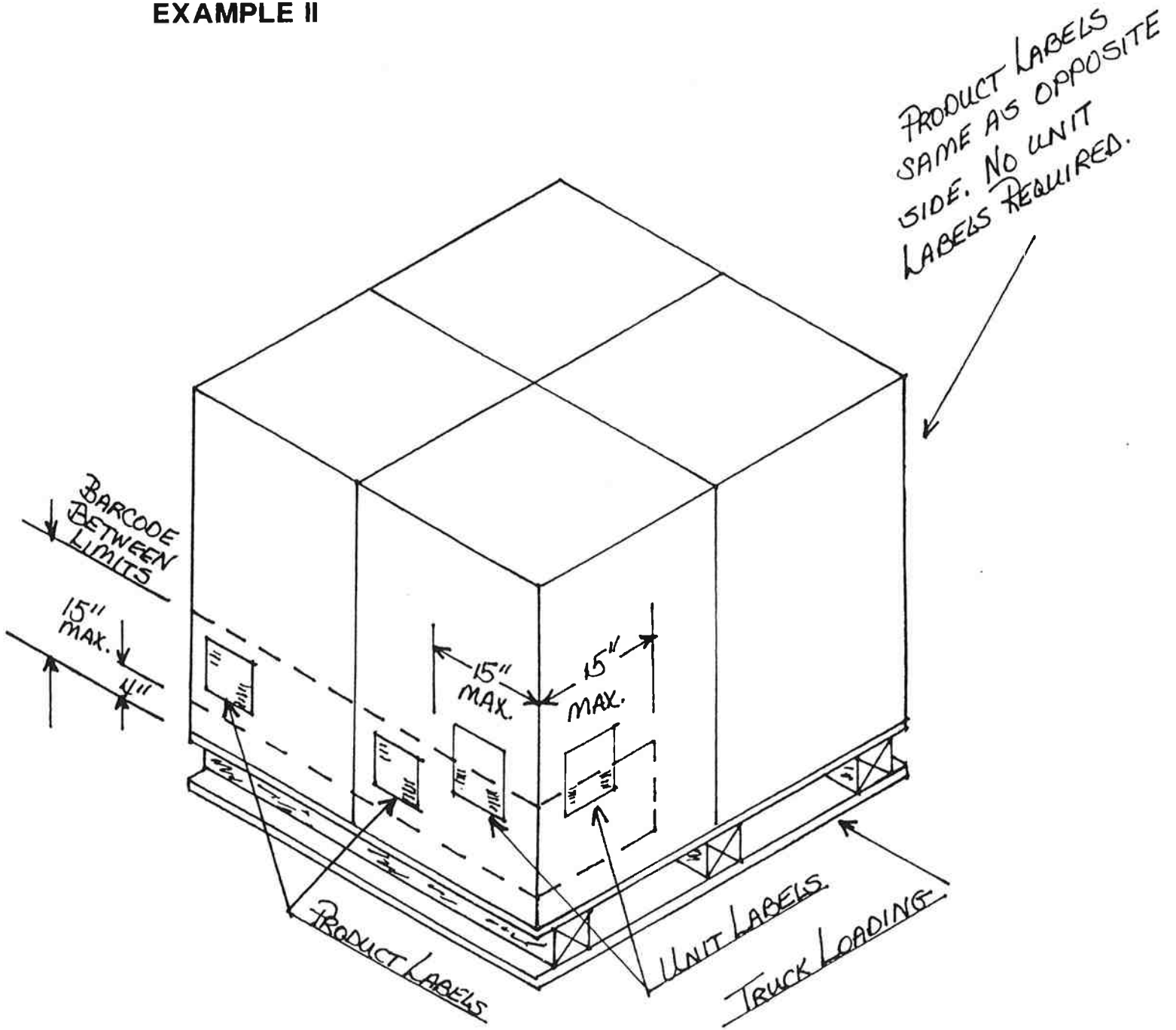
EXAMPLE I



1. TWO PRODUCT LABELS ARE REQUIRED ON FULL PALLET SIZED LOADS WITH ONE LABEL EACH ON ADJACENT SIDES. LABEL PLACEMENT IS LIMITED ONLY BY BARCODE PLACEMENT LIMITS DESCRIBED IN ITEM 2.
2. THE CASE NUMBER BARCODE ON A PRODUCT LABEL IS TO BE LOCATED BETWEEN LIMITS OF 4" MINIMUM FROM CASE BOTTOM TO BARCODE BOTTOM AND 15" MAXIMUM FROM CASE BOTTOM TO BARCODE TOP. BARCODES ON BOTH LABELS ARE TO BE WITHIN 15" OF THE COMMON CORNER. LABEL PLACEMENT SHOULD RESULT IN THE LABELS BEING TO THE LEFT SIDE OF THE UNIT (PALLET LOAD) AS VIEWED IN LOADING AND UNLOADING A TRUCK TRANSPORTING PRODUCE FROM SUPPLIER TO USER.

A. LABEL LOCATION FOR PALLET SIZED LOADS

EXAMPLE II



LABELLING & BAR CODE STANDARDS

B. LABEL DESIGN - PALLETIZED CARTON & BALE PUT-UPS

SYNTHETIC & FINISHED YARN

