

**DENIER TEST**  
**METHOD**

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- A. Subject the yarn to standard conditions (65% relative humidity, 70 degrees F) for 24 hours prior to testing.
- B. Use a motorized reel maintaining a tension of  $0.1 \pm 0.03$  grams/denier.
- C. Prepare a 90-meter skein.
- D. Weigh skein in grams and multiply x 100 to obtain denier.
- E. Report results to nearest whole denier and state with or without oil.